

# ANCHORING



### **Typical applications**



Post-installed reinforcing bar connections (rebar)



Heavy steel structures



Wood structures



Stairs Railing fastening



Post support brackets

#### INJECTION-MORTAR-PURE EPOXY(WIT-PE1000)-585ML

Art. no. 5918 605585





#### **Application gun**

**DUAL CARTRIDGE GUN FOR 585 ML 3:1** 

Art.No. 0891 003110



## CHEMICAL INJECTION MORTAR PURE EPOXY WIT-PE 1000

Pure epoxy mortar with a long processing time, ideal for large anchoring depths and drilling holes as well as high temperatures. For bonded anchor, concrete and post-installed rebar connection with subsequent mortaring (REBAR)

- Two-component reactive resin mortar, pure epoxy
- Individual fixing point in cracked and uncracked concrete, seismic performance category C1 (M8 to M30) and C2 (M12 to M30): Anchor rod W-VI-A, anchor rod W-VD-A, standard threaded rod with acceptance test certificate 3.1, female thread anchor W-VI-IG
- Areas subject to the German Federal Water Act (Wasserhaushaltsgesetz WHG):
   Würth WIT-PE 1000 injection system (bonded anchor), anchorage in coated concrete surfaces in SFH facilities
- Post-installed rebar connection
- Anchoring of threaded rods in natural stone (without approval/assessment)

#### Post-installed rebar connection with subsequent mortaring Anchoring of threaded rods in natural stone (without approval/assessment)

#### **Details/Application**

- Suitable for attaching metal structures, metal profiles, wooden structures, brackets etc.
- Suitable for structural expansions, ceiling and wall attachments, expansion of loadbearing structures, reinforcement of load-bearing structures, attachment of balconies and canopies, sealing of temporary openings and "forgotten" reinforcement bars

Technical Data	
Chemical basis	Pure-Epoxy, styrene free
Colour	Grey
Min./max. processing temperature /conditions	0 to 40 °C / temperature in the anchorage ground during processing and hardening
Min./max. ambient temper-ature / Conditions	-40 to 72 °C / after completely curing process
Temperature resistance, long-term temperatures max.	24 °C
Temperature resistance, short-term temperatures max.	72 °C
Shelf life from production/conditions	24 Month / cool and dry storage area, 5°C to 25°C
Curing time at 20 C (dry)	12h
Working time at 20 C	30 min.s
Cartridge ratio	1:3
Concrete strength	C12/15 to C50/60
Working life	100 years
Available cartridge sizes	585 ml
Approval	ETA-19/0542
	ETA-19/0543

















# The concrete fastening solution for all kinds of applications.

WIT-UH 300 is perfectly suited for fixing heavy loads in cracked and non-cracked concrete. The new all-round anchor is the ideal solution for post-installed rebar connections.

#### Variable anchoring depths.

Can be flexibly adjusted to your individual assembly situation.

High performance even at highest temperatures.

## ANC-MORT-(WIT-UH300)-CART-420ML

Art. no. 5918 500420













# Application gun DUAL CARTRIDGE GUN 380ML/420ML

Art.No. 0891 003003



### **CHEMICAL INJECTION MORTAR CONCRETE MULTI** (WIT-UH 300)

#### High-performance mortar for concrete and post-installed rebar connections

- Two-component reactive resin mortar, urethane vinyl ester hybrid mortar, styrene-free
- Individual fixing point in cracked and uncracked concrete, seismic performance category C1 (M8 to M30) and C2 (M12 to M24): Anchor rod W-VI-A, anchor rod W-VD-A, standard threaded rod with acceptance test certificate 3.1, female thread anchor W-VI-IG
- Areas subject to the German Federal Water Act (Wasserhaushaltsgesetz WHG): Würth injection system WIT-UH 300 (bonded anchor) for use in uncoated LI/LIP concrete surfaces in SFH facilities

#### **Details/Application**

- Suitable for fastening metal structures, metal profiles, wooden structures, brackets, pipes, cable con-
- Suitable for structural expansions, ceiling and wall outlets, expansion of load-bearing structures, reinforcement of load-bearing structures, attachment of balconies and canopies, sealing of temporary openings and "forgotten" reinforcing bars
- Fastening system for use in collection trays, collection facilities and surfaces made from uncoated LI and LIP concrete in systems for storing, filling and handling substances that are hazardous to water

Technical Data	
Chemical basis	Two-component resin
Colour	Grey
Min./max. processing temperature /conditions	-5 to 40 °C / temperature in the anchorage ground during processing and hardening
Min./max. ambient temper-ature / Conditions	-40 to 160 °C / after completely curing process
Temperature resistance, long-term temperatures max.	100 °C
Temperature resistance, short-term temperatures max.	160 °C
Curing time at 20 C (dry)	30 min.s
Working time at 20 C	3 min.s
Cartridge ratio	1:10
Concrete strength	C12/15 to C50/60
Working life	100 years
Available cartridge sizes	420 ml
Shelf life from production/conditions	18 Month / cool and dry storage area, 5°C to 25°C
Approval	ETA-17/0036
	ETA-17/0127



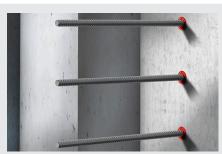














Post-installed rebar connection (REBAR)



#### **DUAL CARTRIDGE GUN**

#### For injection mortar WIT 10:1 BLACK-380/420ML

#### **Application area**

For pressing out WIT cartridges (380 ml, 420 ml) and silicone cartridges



380/420ML Art.No. 08910 03003

#### **DUAL CARTRIDGE GUN FOR 585 ML 3:1**

#### High-quality design, made of sheet steel.

- Easy to use and quick feed
- With quick-release device
- Excellent force transmission, thus easier applicat





### **THREADED ROD-DIN976**

#### THREADED ROD DIN 976-1 (SHAPE A) WITH STAN-DARD METRIC ISO THREAD, ZINC-PLATED STEEL 4.8, 8.8 BLUE PASSIVATED (A2K)

Techincal Data	
Standards	DIN 976-1
Material	Steel
Surface	Zinc plated
Form	A
Thread type	Metric thread
RoHS-compliant	Yes



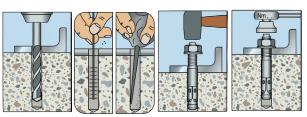
Thread type x nominal diameter (d1)	Length (I1)	Art. no.	Property class
M6	3000 mm	0958 006	4.8
M8	3000 mm	0958 008	4.8
M10	3000 mm	0958 0010	4.8
M12	3000 mm	0958 0012	4.8
M6	3000 mm	0959 0036	8.8
M8	3000 mm	0959 0038	8.8
M10	3000 mm	0959 00310	8.8
M12	3000 mm	0959 00312	8.8
M16	3000 mm	0959 00316	8.8
M20	3000 mm	0959 00320	8.8
M24	3000 mm	0959 00324	8.8



#### **FIXANCHOR W-FAZ/S**

- High loads, small distance and edge distance
- Immediate load-bearing capacity, no waiting times
- Reduced effective anchorage depth
- Minimised drilling, time-saving
- All the many approvals guarantee its reliable function for all applications even in cracked and non-cracked concrete
- The optimized unit of cone bolt and expansion sleeve avoids concrete spalling at smallest edge distances too.
- The length identifier on the front end of the bolt facilitates the inspection of correct installation.
- The multitude of types offers the most economic anchor for all applications in any case. In particular the one with the big washer is mainly used in timber construction.

Techincal Data					
Material composition	Steel, galvanized				
Surface	Zinc plated				
Head configuration	Externally threaded				
Environmental conditions	Indoor, dry conditions				
Type of fastening	Through-fastening				
Suitable for	Cracked concrete - Non-cracked concrete				
Approval	ETA-99/0011				



#### **Approved for:**

Concrete C20/25 to C50/60















#### **Applications:**









Metal structures, metal profiles, brackets, foot plates, supports, cable conduits, piping, railings, wooden structures, beams.

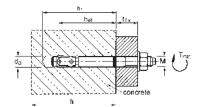
Thread size				M8	M10	M12	M16	M20	M24	M27
Effective anchorage depth		h <sub>ef</sub>	[mm]	46	60	70	85	100	115	125
Non-cracked concrete										
Tensile	C20/25	N <sub>rec</sub>	[kN]	5.7	7.6	11.9	16.7	24.0	29.7	33.6
	C50/60	N <sub>rec</sub>	[kN]	7.5	11.8	18.5	25.8	37.3	46.0	52.1
Shear	≥ C20/25	V	[kN]	8.6	12.6	1 <i>7</i> .1	34.3	37.1	59.3	67.2
Cracked concrete										
Tensile	C20/25	N <sub>rec</sub>	[kN]	2.4	4.3	7.6	11.9	17.2	21.2	24.0
		N <sub>rec</sub>	[kN]	3.7	6.6	11.8	18.5	26.6	32.8	37.2
Shear	≥ C20/25	V	[kN]	8.6	12.6	1 <i>7</i> .1	26.9	34.4	42.4	48.0

Material safety factor  $y_M$  and safety factor for action  $y_L = 1.4$  are included. The material safety factor depends on the failure mode.



## **FIXANCHOR W-FAZ/S**





		Standard ancho	rage depth	pth Reduced anchorage depth								
M x Anchor length (mm)	Max. fixture thickness	Drill Ø x drill hole depth	Eff. anchorage depth hef/mm	Seise perf man cate	or- ce gory	Max. fixture thickness	Drill Ø x drill hole depth h1,red/mm	Eff. anchorage depth hef.red/mm	Thread length mm	Wrench size 5W	Art. No.	
110 15					-		11,rea/ IIIII	rier,rea/				
M8 x 65	-	-	-	-	-	11			22		5928 258 011	
M8 x 75	10			-	-	21			32		5928 208 010	
M8 x 80	15		.,	_	-	26	8 x 49	35	37	13	5928 208 015	
M8 x 95	30	8 x 60	46	_	-	41			52		5928 208 030	
M8 x 115	50	-		<u> </u>	-	61			72		5928 208 050	
M8 x 165	100			-	-	111			122		5928 208 100	
M10 x 70	-	-	-	-	-	10			22		5928 251 010	
M10 x 80	-	-	-	-	-	20			32		5928 251 020	
M10 x 90	10			<u> </u>	<b>√</b>	30			42		5928 210 010	
M10 x 95	15			1	V	35			47		5928 210 015	
M10 x 100	20			<u> </u>	V	40	10 x 55	40	52	17	5928 210 020	
M10 x 110	30	10 x 75	60	V_	V_	50			62		5928 210 030	
M10 x 130	50		-	<b>/</b>	/	70			82		5928 210 050	
M10 x 155	75			✓	V	95			107		5928 210 075	
M10 x 180	100			<u> </u>	V	120			132		5928 210 100	
M10 x 230	150			-	-		_	-	80		0904 521 005	
M12 x 85	-	_	_	-	-	10			26		5928 252 010	
M12 x 95	-	_	_	-	-	20			36	51 56	5928 252 020	
M12 x 110	15			1	<b>V</b>	35			51		5928 212 015	
M12 x 115	20			1	<b>V</b>	40	_		56		5928 212 020	
M12 x 125	30			√ √ 50 12 x 70	12 x 70	50	66		5928 212 030			
M12 x 145	50			1	1	70			86	19	5928 212 050	
M12 x 160	65	12 x 90	70	✓	1	85			101	14	5928 212 065	
M12 x 180	85	12 X 90	12 x 90	/0	1	1	105			121		5928 212 085
M12 x 200	105				1	1	125			141		5928 212 105
M12 x 220	125			_	<u> </u>				80	1	0904 521 217	
M12 x 240	145	]		_	_		]_	-	80		0904 521 218	
M12 x 255	160			_	_				80	1	0904 521 219	
M16 x 115	_	_	_	_	_	15			36		5928 256 015	
M16 x 125	5			1	1	25			46	1	5928 216 005	
M16 x 135	15	1		1	1	35			56	1	5928 216 015	
M16 x 145	25	1		1	1	45	16 x 90	65	66	1	5928 216 025	
M16 x 170	50	1.,		7	1	70	1		91	24	5928 216 050	
M16 x 200	80	16 x 110	85	7	1	100	1		121	1	5928 216 080	
M16 x 220	100	1		_	-	_			80	1	0904 521 603	
M16 x 260	140	1		-	-	_	_	_	80	1	0904 521 604	
M16 x 300	180	1		-	-	_	1		80	1	0904 521 605	
M20 x 165	30			/	1	_			50		5928 220 030	
M20 x 195	60	1		7	1	_	1		70	1	5928 220 060	
M20 x 265	130	20 x 125	100	<u> </u>	İ_	_	-	-	80	30	0904 522 003	
M20 x 285	150	1		_	<u> </u>	_	1		80	1	0904 522 004	
M24 x 190	30			_	-	_			55		0904 522 401	
M24 x 220	60	1		_	_	_			85		0904 522 402	
M24 x 235	75	24 x 145	115		-	_	-	-	100	36	0904 522 403	
M24 x 260	100	1		-	1_	_			125	-	0904 522 404	
M27 x 210	30				<u> </u>	_			62		0904 522 701	
M27 x 210	60	27 x 160	125	=		_	_	_	92	41	0904 522 701	
M27 x 240 M27 x 280	100	2/ 100	123		-	_	-	-	132	41	0904 522 702	
MZ/ X Z0U	100			-		_			132		0704 322 703	

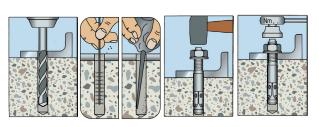


#### FIXANCHOR W-FAZ/A4, W-FAZ/HRC

## Stud anchor for high loads in cracked and noncracked concrete. A4 stainless steel

- High working loads, small axis and edge distances
- Immediate load-bearing capacity no waiting
- Torque-controlled expansion anchor made of stainless steel A4
- All the many approvals guarantee its reliable function for all applications even in cracked and non-cracked concrete
- The optimized unit of cone bolt and expansion sleeve avoids concrete spalling at smallest edge distances too.
- The length identifier on the front end of the bolt facilitates the inspection of correct installation.
- The multitude of types offers the most economic anchor for all applications in any case. In particular the one with the big washer is mainly used in timber construction.

Techincal Data	
Material composition	Stainless steel A4/ HRC Highly corrosion- resistant steel
Surface	Coated
Head configuration	Externally threaded
Environmental conditions	Indoor, Outdoor
Type of fastening	Through-fastening
Suitable for	Cracked concrete - Non-cracked concrete



#### **Approved for:**

Concrete C20/25 to C50/60









#### **Applications:**









Metal structures, metal profiles, brackets, foot plates, supports, cable conduits, piping, railings, wooden structures, beams.

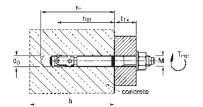
Thread size				M8	M10	M12	M16	M20	M24	M24
Effective anchorage depth		h <sub>ef</sub>	[mm]	46	60	70	85	100	100	125
Non-cracked concrete										
Tensile	C20/25	N <sub>rec</sub>	[kN]	5.7	7.6	11.9	16.7	24.0	24.0	33.6
		N <sub>rec</sub>	[kN]	7.6	11.8	18.5	25.8	37.3	37.3	52.1
Shear	≥ C20/25	V	[kN]	7.4	11.4	1 <i>7</i> .1	31.4	43.9	48.1	67.2
Cracked concrete										
Tensile	C20/25	N <sub>rec</sub>	[kN]	2.4	4.3	7.6	11.9	1 <i>7</i> .2	17.2	19.0
	C50/60	N <sub>rec</sub>	[kN]	3.7	6.6	11.8	18.5	26.6	26.6	29.5
Shear	≥ C20/25	V	[kN]	7.4	11.4	1 <i>7</i> .1	26.9	34.4	34.4	48.0

<sup>&</sup>lt;sup>1)</sup> Material safety factor  $y_M$  and safety factor for action  $y_L = 1.4$  are included. The material safety factor depends on the failure mode.



## FIXANCHOR W-FAZ/A4, W-FAZ/HRC





		Standard anchorage depth Reduced anchorage depth										
M x Anchor length (mm)	Max. fixture thickness	hole depth	Eff. anchorage depth		or- ce gory	Max. fixture thickness	depth	Eff. anchorage depth	Thread length	Wrench size SW	Art. No.	
	t <sub>fix</sub> /mm	h <sub>1</sub> /mm	h <sub>ef</sub> /mm	CI	C2	ffix,red/mm	h <sub>1,red</sub> /mm	h <sub>ef,red</sub> /mm	mm	mm		
M8 x 65	-	_	_	-	_	11			22		5928 458 011	
M8 x 75	10			_	-	21			32		5928 458 010	
M8 x 80	15				_	26	8 x 49	35	37	13	5928 458 015	
M8 x 95	30	8 x 60	46		-	41	0,47		52		5928 458 030	
M8 x 115	50			_	-	61			72		5928 458 050	
M8 x 165	100			_	-	111			122		5928 458 100	
M10 x 70	-	_	-	-	-	10			22	-	5928 451 010	
M10 x 80	-	_	-	-	_	20			32		5928 451 020	
M10 x 90	10			/	1	30			42		5928 410 010	
M10 x 95	15			/	/	35	10 x 55	40	47	17	5928 410 015	
M10 x 110	30	10 x 75	60	/	1	50	10 x 35		62	.,	5928 410 030	
M10 x 130	50	10 17 0		/	1	70			82		5928 410 050	
M10 x 155	75			/	/	95			107		5928 410 075	
M10 x 180	100			/	/	120			132		5928 410 100	
M12 x 85	-	_	_	_	-	10			26		5928 452 010	
M12 x 95	-	_	_		_	20			36		5928 452 020	
M12 x 110	15			/	/	35			51		5928 412 015	
M12 x 115	20				/	/	40	12 x 70	50	56		5928 412 020
M12 x 125	30			/	1	50	12 % / 0	30	66		5928 412 030	
M12 x 145	50			/	1	70			86		5928 412 050	
M12 x 160	65			/	1	85			101		5928 412 065	
M12 x 180	85			/	1	105			121	19	5928 412 085	
M12 x 200	105	12 x 90	70	/	1	125			141		5928 412 105	
M12 x 220	125			_	_	-			80		0904 621 206	
M12 x 255	160			_	_	-			80		0904 621 207	
M12 x 275	180				_	_	_	_	80		0904 621 208	
M12 x 285	190			_	_	-			80		0904 621 209	
M12 x 300	205			_	_	-			80		0904 621 210	
M12 x 325	230			_	_	_			80		0904 621 211	
M16 x 115	_	_	_	_	_	15			36		5928 456 015	
M16 x 125	5			/	1	25			46		5928 416 005	
M16 x 135	15			/	1	35	16 x 90	65	56		5928 416 015	
M16 x 145	25			/	1	45	10 x 90	65	66		5928 416 025	
M16 x 170	50			/	1	70			91		5928 416 050	
M16 x 200	80	16 × 110	85	/	/	100			121	24	5928 416 080	
M16 x 220	100	16 x 110	65	_	_	_			80		0904 616 100	
M16 x 280	160			_	_	-			80		0904 616 160	
M16 x 300	180			_	_	_	_	_	80		0904 616 180	
M16 x 325	205			_	_	_			80		0904 616 205	
M16 x 340	220			_	_	_			80		0904 616 220	
M20 x 165	30			/	/	_			50		5928 420 030	
M20 x 195	60	20 - 125	100	/	1	-			70	30	5928 420 060	
M20 x 265	130	20 x 125	100		_	_	-		80	30	0904 620 130	
M20 x 285	150			_	_	_			80		0904 620 150	
M24 x 200	30			_	_	_			58		0904 624 030	
M24 x 230	60	24 x 155	125	_	_	_	_	_	88	36	0904 624 060	
M24 x 245	75			_	_	_			103		0904 624 075	



#### **FIXANCHOR W-FAZ PRO/S**

# High-performance wedge anchor for high load in cracked and uncracked concrete, zinc-plated steel Highest load values at low spacing and edge distances

Extra-large effective anchorage depths maximise the already high load values per anchor

#### Quick installation with fewer reinforcement hits

Extra-small effective anchorage depths minimise the drilling and embedment time

#### **Economical and flexible application**

Freely selectable embedment depth allows optimum utilisation of the anchors depending on the embedment depth and application

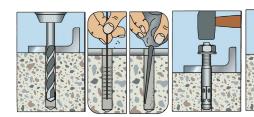
#### Minimal edge distances and spacing

Allows for fixings close to edges, small anchor plates and installation in thin concrete parts

#### For earthquake-proof construction

High performance under seismic action, seismic performance categories C1 and C2

Techincal Data	
Material	Steel
Surface	Zinc plated
Suitable for	Cracked concrete - Non-cracked concrete



Metric anchor diameter	Anchor length	Min./max. height of the fixture (t fix)	Attach- ment height standard (t fix,std)	Anchoring depth (h ef, min/max)	Usable length (B)	Art. no.	P. Qty.
M8	60 mm	0-5 mm		35-40 mm	40 mm	5930 208 905	100
M8	65 mm	0-10 mm		35-45 mm	45 mm	5930 208 910	100
M8	75 mm	0-20 mm	10 mm	35-55 mm	55 mm	5930 208 010	100
M8	80 mm	0-25 mm	15 mm	35-60 mm	60 mm	5930 208 015	100
M8	95 mm	0-40 mm	30 mm	35-75 mm	75 mm	5930 208 030	100
M8	115 mm	5-60 mm	50 mm	35-90 mm	95 mm	5930 208 050	100
M8	165 mm	55-110 mm	100 mm	35-90 mm	145 mm	5930 208 100	50
M10	70 mm	0-10 mm		40-50 mm	50 mm	5930 210 910	50
M10	80 mm	0-20 mm		40-60 mm	60 mm	5930 210 920	50
M10	90 mm	0-30 mm	10 mm	40-70 mm	70 mm	5930 210 010	50
M10	95 mm	0-35 mm	15 mm	40-75 mm	75 mm	5930 210 015	50
M10	100 mm	0-40 mm	20 mm	40-80 mm	80 mm	5930 210 020	50
M10	110 mm	0-50 mm	30 mm	40-90 mm	90 mm	5930 210 030	50
M10	130 mm	10-70 mm	50 mm	40-100 mm	110 mm	5930 210 050	50
M10	155 mm	35-95 mm	75 mm	40-100 mm	135 mm	5930 210 075	50
M10	180 mm	60-120 mm	100 mm	40-100 mm	160 mm	5930 210 100	50
M12	85 mm	0-10 mm		50-60 mm	60 mm	5930 212 910	25
M12	95 mm	0-20 mm		50-70 mm	70 mm	5930 212 920	25







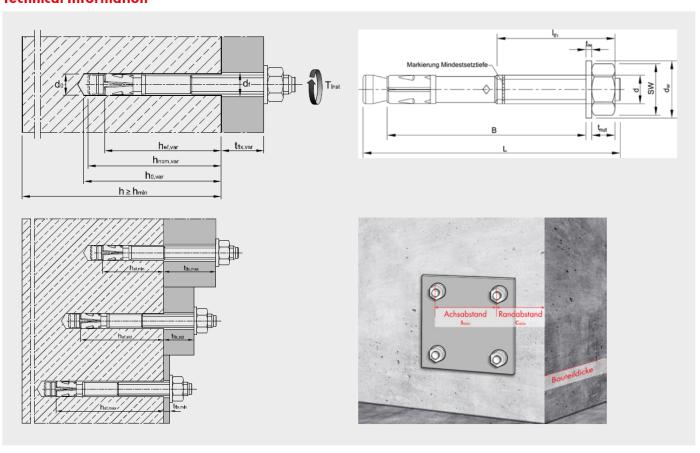




## **FIXANCHOR W-FAZ PRO/S**

Metric anchor diameter	Anchor length	Min./max. height of the fixture (t fix)	Attach- ment height standard (t fix,std)	Anchoring depth (h ef, min/max)	Usable length (B)	Art. no.	P. Qty.
M12	105 mm	0-30 mm	10 mm	50-80 mm	80 mm	5930 212 010	25
M12	110 mm	0-35 mm	15 mm	50-85 mm	85 mm	5930 212 015	25
M12	115 mm	0-40 mm	20 mm	50-90 mm	90 mm	5930 212 020	25
M12	125 mm	0-50 mm	30 mm	50-100 mm	100 mm	5930 212 030	25
M12	145 mm	0-70 mm	50 mm	50-120 mm	120 mm	5930 212 050	25
M12	160 mm	10-85 mm	65 mm	50-125 mm	135 mm	5930 212 065	25
M12	180 mm	30-105 mm	85 mm	50-125 mm	155 mm	5930 212 085	25
M12	200 mm	50-125 mm	105 mm	50-125 mm	175 mm	5930 212 105	25
M16	115 mm	0-15 mm		65-80 mm	80 mm	5930 216 915	20
M16	125 mm	0-25 mm	5 mm	65-90 mm	90 mm	5930 216 005	20
M16	135 mm	0-35 mm	15 mm	65-100 mm	100 mm	5930 216 015	20
M16	145 mm	0-45 mm	25 mm	65-110 mm	110 mm	5930 216 025	20
M16	170 mm	0-70 mm	50 mm	65-135 mm	135 mm	5930 216 050	20
M16	200 mm	5-100 mm	80 mm	65-160 mm	165 mm	5930 216 080	10
M20	165 mm	0-40 mm		90-140 mm	130 mm	5930 220 030	10

#### **Technical Information**

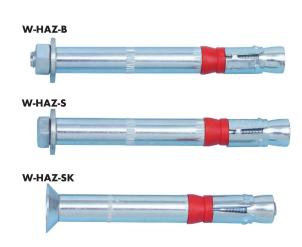




#### **FIXANCHOR W-HAZ/S**

#### High-performance anchor W-HAZ/S

- The bolt is attuned to the sleeve to make this anchor a reliable specialist for highest shear load demands.
- Various head types allow tidy finishes and avoid risk of injury when using for machine bases.
- The optimized combination of expansion sleeve and cone bolt allow smallest spacing and thus small costefficient anchor plates.



#### **Applications:**





Suitable for fastening metal constructions, metal profit less, brackets, foot plates, supports, cable conduits, pipes, railings, machines, etc.



Techincal Data	
Material composition	Steel, galvanized
Head configuration	Inner threaded
Environmental conditions	Indoor, dry conditions
Type of fastening	Through-fastening
Suitable for	Cracked concrete - Non-cracked concrete

Thread size					10/M6	12/M8	15/M10	18/M12	24/M16	24/M16L	28/M20
Effective anchorage depth $h_{ef}$ [mm]			[mm]	50	60	71	80	100	115	125	
Non-cracked concrete											
Tensile		C20/25	N <sub>rec</sub>	[kN]	7.6	9.5	14.3	16.7	23.8	29.7	33.6
			N <sub>rec</sub>	[kN]	7.6	13.8	21.9	25.8	36.9	46.0	52.1
	В				9.1	14.3	20.6	34.4	48.1	52.0	67.2
Shear	S and SK	≥ C20/25 V <sub>rec</sub>		V <sub>rec</sub> [kN]	10.3	1 <i>7</i> .1	27.4	34.4	48.1	59.3	67.2
Cracked co	ncrete										
Tensile		C20/25	N <sub>rec</sub>	[kN]	2.4	5.7	7.6	11.9	1 <i>7</i> .1	21.0	23.8
			N <sub>rec</sub>	[kN]	3.7	8.9	11.8	18.5	26.6	32.5	36.9
Cl	В			[LNI]	9.1	14.3	20.6	24.6	34.4	42.4	48.0
Shear	S and SK	≥ C20/25	V <sub>rec</sub>	[kN]	10.3	16.0	20.6	24.6	34.4	42.4	48.0

<sup>&</sup>lt;sup>1)</sup> Material safety factor  $y_M$  and safety factor for action  $y_L = 1.4$  are included. The material safety factor depends on the failure mode.

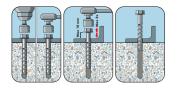


#### **CONCRETE SCREW WITH HEXAGON HEAD W-BS/S**

#### Highest loads and efficient installation. Ideal for fastening metal structures, zinc-plated steel

- For anchorage in concrete and masonry
- Extremely flexible application thanks to up to three effective anchorage
- Fastening can be adjusted up to two times after installation (size 6-14), for example in order to align railings or anchor plates (please refer to the installation instructions)
- Very high loads
- Very low spacing and edge distances thanks to very low expansion effect
- Very fast and easy installation and immediate load-bearing capacity





Material	Steel
Surface	Zinc plated



Anchor size	Anchor length (I)  Attachment height (t fix 1-2-3)  External drive		External drive	Art. no.	P. Qty.
5 mm	40 mm	5/-/- mm	WS10	5929 125 005	100
5 mm	50 mm	15/-/- mm	WS10	5929 125 015	100
5 mm	60 mm	25/-/- mm	WS10	5929 125 025	100
6 mm	40 mm	5/-/- mm	WS13	5929 126 005	100
6 mm	50 mm	15/10/- mm	WS13	5929 126 015	100
6 mm	60 mm	25/20/5 mm	WS13	5929 126 025	100
6 mm	80 mm	45/40/25 mm	WS13	5929 126 045	100
6 mm	100 mm	65/60/45 mm	WS13	5929 126 065	100
8 mm	50 mm	5/-/- mm	WS13	5929 128 005	50
8 mm	60 mm	15/5/- mm	WS13	5929 128 015	50
8 mm	70 mm	25/15/5 mm	WS13	5929 128 025	50
8 mm	80 mm	35/25/15 mm	WS13	5929 128 035	50
8 mm	90 mm	45/35/25 mm	WS13	5929 128 045	50
8 mm	100 mm	55/45/35 mm	WS13	5929 128 055	50
8 mm	120 mm	75/65/55 mm	WS13	5929 128 075	50
8 mm	140 mm	95/85/75 mm	WS13	5929 128 095	50
8 mm	160 mm	115/105/95 mm	WS13	5929 128 115	50
10 mm	60 mm	5/-/- mm	WS15	5929 121 005	25
10 mm	80 mm	25/5/- mm	WS15	5929 121 025	25
10 mm	90 mm	35/15/5 mm	WS15	5929 121 035	25
10 mm	100 mm	45/25/15 mm	WS15	5929 121 045	25
10 mm	120 mm	65/45/35 mm	WS15	5929 121 065	25
10 mm	140 mm	85/65/55 mm	WS15	5929 121 085	25
10 mm	160 mm	105/85/75 mm	WS15	5929 121 105	25
12 mm	80 mm	15/-/- mm	WS17	5929 122 015	25
12 mm	110 mm	45/25/10 mm	WS17	5929 122 045	25
14 mm	80 mm	5/-/- mm	WS21	5929 124 005	25
14 mm	110 mm	35/10/- mm	WS21	5929 124 035	25
14 mm	130 mm	55/30/15 mm	WS21	5929 124 055	25



#### CONCRETE SCREW WITH HEXAGON HEAD W-BS 2/A4 TYPE H

#### High working loads and easy installation. The new generation of concrete screws in A4 stainless steel. Ideal for mounting metal structures in concrete

- The new thread geometry ensures smooth screwing into the concrete and thus greater efficiency
- The fastest type of fastening for medium and heavy loads
- Three effective anchorage depths allow flexible application
- Attachments can be adjusted up to twice retrospectively, for example to be able to align staircase railings or anchor plates (observe installation instructions)
- Minimum spacing and edge distances due to very low expansion effect

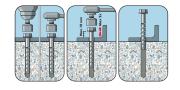












Material	Stainless steel A4
Surface	Plain

Anchor size	Anchor length (I)	Attachment height (t fix 1-2-3)	External drive	Art. no.	P. Qty.
6 mm	50 mm	15/5/- mm	WS13	5931 226 050	100
6 mm	60 mm	25/15/5 mm	WS13	5931 226 060	100
8 mm	70 mm	25/15/5 mm	WS13	5931 228 070	50
8 mm	80 mm	35/25/15 mm	WS13	5931 228 080	50
10 mm	90 mm	35/15/5 mm	WS15	5931 221 090	25
10 mm	100 mm	45/25/15 mm	WS15	5931 221 100	25
10 mm	120 mm	65/45/35 mm	WS15	5931 221 120	25

Performan	nce data in concrete - fixing point according to ETA-22	/0123									
Anchor siz	e [mm]		6			8			10		
Nominal le	ength of thread engagement	h <sub>nom</sub> [mm]		45	55	45	55	65	55	75	85
Admis- sible	Tensile zone (cracked concrete C20/25 <sup>2)</sup> , s ≥ 3 h <sub>ef</sub> c ≥ 1.5 h <sub>ef</sub> )		1.2	0.7	1.4	1.4	2.6	3.8	2.9	6.2	8.1
centric tension load <sup>1)</sup> on an indi- vidual anchor without the influence of the edge distance	Compressive zone  (non-cracked concrete C20/25 <sup>2)</sup> , s≥3 h <sub>ef</sub> c≥1.5 h <sub>ef</sub> )	N <sub>adm.</sub> [kN] = C20/25 <sup>2)</sup>	1.7	1.9	4.0	4.3	5.7	8.1	5.2	9.0	11.9

<sup>1)</sup> The partial safety factors of the resistances  $\gamma_M$  regulated in the approval/assessment and a partial safety factor of the effects of  $\gamma F = 1.4$  have been taken into account. Please refer to the appropriate guidelines, e.g. DIN EN 1992-4, for information on combining tensile and shear loads, the influence of the edge distance and groups of anchors <sup>2</sup> The concrete has normal reinforcement. Higher values are possible for higher concrete compressive strengths

<sup>3)</sup> Only statically indeterminate non-load-bearing systems (anchors in a redundant non-structural system) according to EN 1992-4, only in dry indoor conditions



#### **DROP IN ANCHOR W-ED/S**

#### **Benefites:**

- Easy installation due to low drive-in energy
- Visual setting check and hand protection when installing with marking spreading tool can be loaded immediately - no waiting time.
- Attachment can easily be demounted at any time.

#### **Approved for:**

Concrete C20/25 to C50/60







W-ED/S-BND

Techincal Data	
Surface	Coated
Head configuration	Inner thread
Environmental conditions	Indoor, Dry conditions
Type of fastening	Pre-fastening
Suitable for	Non-cracked concrete - Cracked with redundant fastening









#### **Applications:**





Attaching threaded rods, metal structures, metal profiles, grids, cable conduits, pipelines, mounting rails

Range	Range of loading: C20/25											
Size		M5	M6	N	18	N	110	M12	M16	M20		
hef	[mm]	25	30	30	40	30	40	50	65	80		
Non-crac	ked concre	te										
$N_{rec}$	[kN]	1.4	3.3	2.8	3.6	3.3	5.1	<i>7</i> .1	10.5	14.3		
V <sub>rec</sub>	[kN]	1.5	2.1	3.9	3.9	3.9	4.1	9.0	16.8	26.2		



## **DROP IN ANCHOR W-ED/S**

Article description	Art. No.	Drill dia.	Min. drill hole depth	Anchor Length	Min. internal thread length	Min. internal thread length	PU
		d。	h <sub>2</sub>	I	$\mathbf{L}_{sd,min}$	L <sub>th</sub>	
		mm	mm	mm	mm		Qty.
W-ED/S M5 x 25	0904 5	8	25	25	6	10	100
W-ED/S M6 x 30	0904 010 06	8	30	30	7	13	100
W-ED/S M8 x 30	0904 010 08	10	30	30	9	13	100
W-ED/S M8 x 40	0904 010 081	10	40	40	9	20	100
W-ED/S M10 x 40	0904 010 10	12	40	40	11	15	50
W-ED/S M12 x 50	0904 010 12	15	50	50	13	18	50
W-ED/S M16 x 65	0904 010 16	20	65	65	18	23	25
W-ED/S M20 x 80	0904 010 20	25	80	80	22	34	25

W-ED/S-BND M8 x 30	0904 040 08	10	30	30	9	13	100
W-ED/S-BND M8 x 40	0904 040 081	10	40	40	9	20	100
W-ED/S-BND M10 x 30	0904 040 101	12	30	30	10	12	50
W-ED/S-BND M10 x 40	0904 040 10	12	40	40	11	15	50
W-ED/S-BND M12 x 50	0904 040 12	15	50	50	13	18	50

Marking-spreading tool with hand protection (visual setting	Art. No.	Suitable for	PU Qty.
neck)	0904 022 08	W-ED M8 x 30	1
<b>A</b>	0904 022 081	W-ED M8 x 40	1
	0904 022 101	W-ED M10 x 30	1
	0904 022 10	W-ED M10 x 40	1
	0904 022 12	W-ED M12 x 50	1
•	0904 022 16	W-ED M16 x 65	1
	0904 022 20	W-ED M20 x 85	1
Spreading tool (no	0904 05	W-ED M5 x 25	1
risual setting Qcheck)	0904 020 06	W-ED M6 x 30	1
	0904 020 08	W-ED M8 x 30	1
	0904 020 081	W-ED M8 x 40	1
	0904 020 101	W-ED M10 x 30	1
	0904 020 10	W-ED M10 x 40	1
	0904 020 12	W-ED M12 x 50	1
	0904 020 16	W-ED M16 x 65	1
	0904 020 20	W-ED M20 x 85	1



Art. 0714 720 060

# 1/2 INCH TORQUE WRENCH PUSH-THROUGH RATCHET

## Torque wrench with 1/2 inch pass-through square mount and ratchet head

- Trigger accuracy of +/- 3 % tolerance from the set scale value
- Non-slip two-component handle
- Easy-to-read, large double scale in N.m and lbf-ft.
- The torque can be easily and precisely adjusted by turning the handle
- The torque wrench does not have to be released after use,
   i.e. it does not have to be reset to the lowest scale value
- Settings can be securely locked and easily unlocked using the locking knob
- Clear acoustic and tangible torque triggering for precise screwing operations
- Includes declaration of conformity and serial number
- Sustainable, sturdy, moisture- and oil-resistant product packaging made of 100
- % PCR (recycled plastic from household waste), 100 % recyclable

#### **Application**

Wide range of possible applications for controlled tightening of screws and nuts, for example, for repair and maintenance work on bicycles and vehicles/commercial vehicles or for industry and trade or anchor technology

Technical Data				
Tip size	1/2 inch			
Torque measuring accuracy	+/- 3 %			
Suitable for right-hand tight-ening	Yes Yes			
Suitable for left-hand tight-ening				
Design	With 72 teeth - 5 degree angle of rotation			

Min./max. tor- que measuring range	Min./max. torque measuring range (inches)	Number of turns from min. to max. torque value	Length (L1)	Length of lever (L2)	Ratchet head width (D2)	Art. no.
20-100 Nm	15-73 lbf.ft	17	388 mm	295 mm	45 mm	0714 720 101





# **ANCHORING**



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